## **Open your G-Code file in Eding CNC**

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Start Eding CNC as normal then load the G-code file from step 1 by clicking on "Auto" (at the bottom of the Eding CNC window), followed by "Load" (the icons at the bottom of the window will change to show this button).

To load a drawing into Eding CNC, press the "Auto" button...



...followed by the "Load" button

	Main	spind	lle act	ivated		
	17:00:23	Info	ready for op	eration		
	17:00:23	Info	setting up va	ariables		
	17:00:23	Info	no tool selec	ted (0), selecti	ng default l	head: m90
	17:00:23	Info	Main spindle	activated		
	<					
	AD RE	RAW			EDIT	бото
F1 F2	-	3	F4	F5	F6	F7

When the file is correctly loaded you should see something like this:

2023/02/01 05:30

CNC \	4.03.54									- 🗆 X
Operate	Coordinates	Program	Tools	Variables	IO	Service	Util	Setup	Help	
										Machine Work
$\langle \mathcal{O} \rangle$										<del>(</del> ₩ X -29/.555
「上										$\triangle$ v _210 1/1
M8										
M7										Z U.000
$\langle \cdot \rangle$										Feed Speed G/M Code Time
AUX										F 0 100 100%
										S 0 0 100%
EStop	-									G17 G40 G21 G90 G94 G54 G49 G99 G64P0.1 G97 G69 G50 Ti
IOGuard										
Probe	. 8									
Home- x										0000003 (Marker 1 - A 6mm square at 0,0) 0000004 GO XO YO ZO
Home- y	-									0000005 G1 X6 Y0
Home- z	_									0000006 GI X8 Y8 0000007 GI X0 Y6
										0000008 G1 X0 Y0 0000009
										0000010 (Marker 2 - A 6mm square at 140,0) 0000011 60 X140 Y0
										0000012 G1 X146 Y0
		<b>_</b>								0000013 GI X146 Y6 0000014 GI X140 Y6
	-									0000015 G1 X140 Y0 0000016
										0000017 (Marker 3 - A 6mm square at 140,14
	Do	adu fe		onati	0.0					0000019 G1 X146 Y140
	00:1	auy Io	or op	oerat n	on					0000020 G1 X146 Y146 0000021 G1 X140 Y146
	05.1	2.32 100	Ke		auon					0000022 G1 X140 Y140 0000023
										0000024 (The jobUse tool 1 to cut a 10( 0000025 N6 T1
	<									
		-			14			-il		
RESET	LOAD	REDRAW	STA	RT		EDI	Т	бото		

If everything looks OK then proceed to the next step.

From: https://wiki.wolfcut.es/ - **WMR manual** 

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Last update: 2022/08/31 17:49

